SERVICE MANUAL

FULLY AUTOMATIC DD TURNTABLE

SANSUI P-L45/L55

(Silver & Black Model)



CAUTION

- Parts identified by the symbol on the schematic diagram and the parts list are critical for safety. Use only replacement parts that have critical characteristics recommended by the manufacturer.
- Make leakage-current or resistance measurements to determine that exposed parts are acceptably insulated from the supply circuit before returning the appliance to the customer.



SANSUI ELECTRIC CO., LTD.

SPECIFICATIONS

Direct-drive turntable
33-1/3, 45 rpm
Aluminum alloy diecast,
306 mm (12-1/16") diameter,
0.75 kg (1.7 lbs.) weight
Coreless and Brushless DC/FG
Servo
0.04% (WRMS)
Better than 72 dB (DIN-B)
Better than 60 dB (IEC-B)
140 mm (5-1/2")
110 ~ 120/220 ~ 240 V
(50/60Hz)
120 V (60 Hz)
20 W
22 W
430 mm (16-29/32") W
95 mm (3-3/4") H
374mm (14-23/32") D
5.6 kg (12.4 lbs.) net
6.7 kg (14.7 lbs.) packed

Specifications of the cartridge (applicable only to the units with cartridge)

Model SV-P313		
Type	Dual Magnet type	
Output voltage	2.5 mV (1,000 Hz, 3	5.
	mm/sec)	
Correct load imped		

Design and specifications subject to change without notice for improvements.

 Due to local laws and regulations, this unit sold in some areas are not equipped with variable voltage selectors.

CAUTION

1. The symbols, UL, CSA, SA, BS, UK, EU, AS and XX on the parts list and the schematic diagram mean followings respectively.

Manufactured for U.S.A market.
(Underwriters Laboratories approved model.)
Manufactured for Canadian market.
Manufactured for South African market.
Manufactured for United Kingdom market.
Manufactured for European market.
Manufactured for Australian market.
Standard Version.
Common Parts.

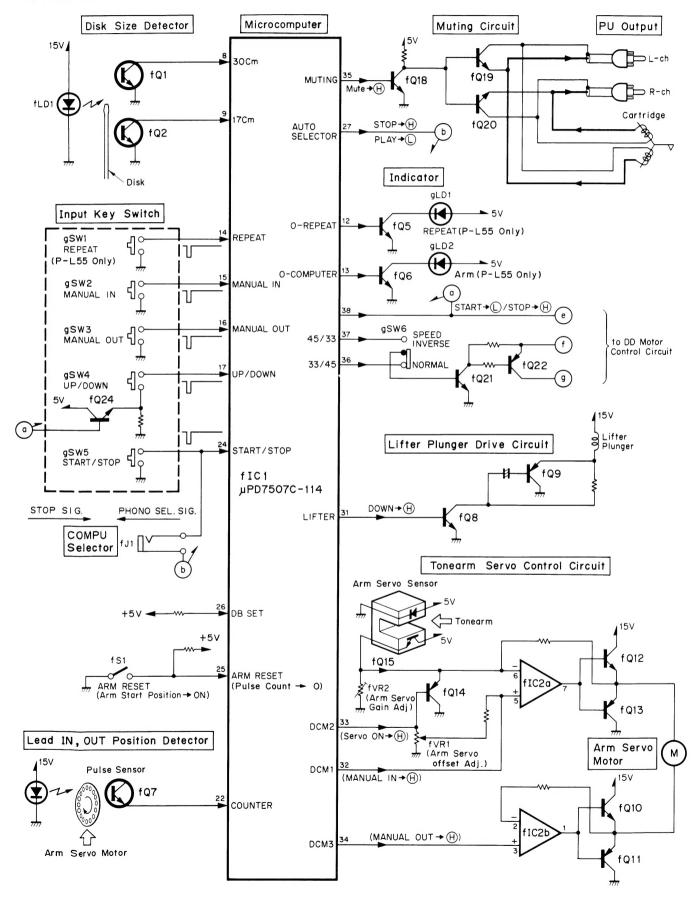
- 2. Some printed circuit boards are not supplied as the assembled. To separate these in this service manual, the stock No's are not indicated at the ends of the board names. However, the individual parts on the circuit boards are provided by orders.
- 3. Since some of capacitors and resistors are omitted from parts lists in this service manual, refer to the Common Parts List for capacitors & resistors, which was issued on February 1983.
- 4. Abbreviations in this service manual are as follows.

_ • Ab	breviations List ———		
M.R. F.R. N.I.R. A.R.	: Array Resistor	E.B.L. Ta.C. F.C. M.P.	: Low Leak Bi-Polar Electrolytic Capacitor : Tantalum Capacitor : Film Capacitor : Metalized Paper Capacitor : Polystyrene Capacitor
C.C. C.T.	: Ceramic Capacitor: Ceramic Capacitor,Temperature Compensation	G.C. A.C. V.R.	: Gimmic Capacitor : Array Capacitor : Variable Resistor
E.C. E.L.	: Electrolytic Capacitor : Low Leak Electrolytic Capacitor	S.V.R. SW.	: Semi Variable Resistor : Switch : Chip Resistor
E.B.	: Bi-Polar Electrolytic Capacitor	Chip C.	: Chip Capacitor

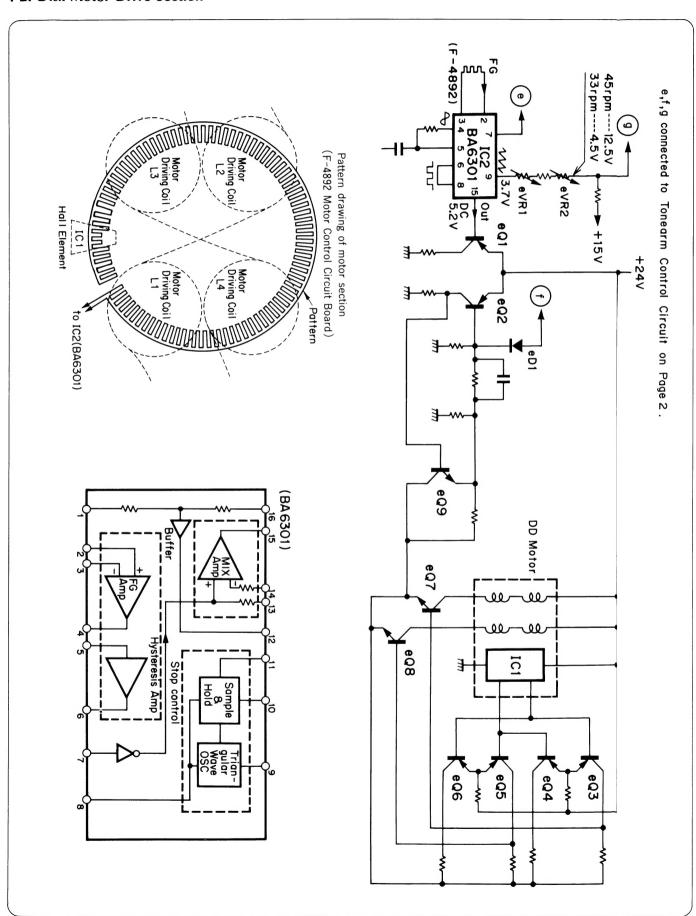
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1. BLOCK DIAGRAM

1-1. Tonearm Control Circuit



1-2. Disk Motor Drive Section



2. Microcomputer IC, μ PD7507C-114 operation timing

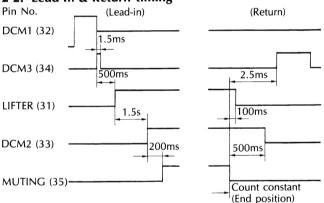
2-1. Automatic record disk selection timing

Automatic record disk selection (When pin 7 is set to High)

	Input fo	Output after 2.5 sec	
	Pin 8	Pin 9	Pin 36
No disk	2.5s (1.5s)	2.5s (1.5s)	L
30 cm disk			L
17 cm disk	MIN 10ms		Н

• When the DD Motor is kept ON after the above, the input is checked and output every 1.5s, and in the case of the input "no disk", it returns and the DD Motor is set to OFF.

2-2. Lead-in & Return timing



2-3. DC motor control

	DCM 1 Pin 32	DCM 2 Pin 33	DCM 3 Pin 34
Tonearm inward direction movement	н	L	L
Tonearm outward direction movement	L	L	Н
Stop	L	L	L
Selection of servo operation	L	н	L

2-4. Key operation

• START/STOP (pin 24) key

	Condition			Result		
LIFTER (Pin 31)	ARM RESET (Pin 25)	DDM 4/3 (Pin 38)		Auto- operation	DDM s/s (Pin 38)	REPEAT
Up L	Arm rest L	OFF	Н	S	tart	_
Up L	Arm rest H	OFF H		_	ON L	
Down H	Arm rest H	rest H OFF		_	ON L	
*Up L	Up L Arm rest H ON L			Re	eturn	Clear
Down H	Down H Arm rest H ON L				eturn	Clear
During auto start operation			Re	eturn	Clear	
During auto return operation				-	Clear	

* Returns after 2.5s via the key operation during the UP operation using the UP/DOWN key.

• UP/DOWN (pin 17) key

Cor	dition	Res	ult		
LIFTER (Pin 31)	ARM RESET (Pin 25)	LIFT (Pin			
Up L	Arm rest L	-			
Up L	Arm rest H	Down	н		
Up L	End position		-		
Down H	Arm rest H	Up	L		
During auto-sta operation	-	-			
During auto-re operation	During auto-return horizontal operation				

• Manual-in (pin 15) key

	Con	itidion	PIt
	LIFTER (Pin 31)		Result
Up	L	Position other than end	Moves inwards while this key is pressed *1
Up	Up L End position		_
Down	Down H		
During	auto-sta	art/return operation	-

• Manual-out (pin 16) key

Up	L	Position other than arm-rest	Moves outwards while this key is pressed *2
Up	L	Arm-rest	_
Down	Н		_
During	auto-sta	art/return operation	_

Cautions:

- The manual-in/manual-out key operations can be accepted by the UP/DOWN key-in after 2.5s during the lift-up operation.
- *1. Stops at the end position. Stops at the 30cm stop position when the DDM is set to OFF.
- *2. Stops at the arm-rest. DDM is also set to OFF.

• REPEAT (pin 14) key

- (1) This key operation is always accepted by the push on/push off operation. Synchronized with repeat indication.
- (2) Cleared when there is no record disk for auto-start with the START/STOP key set to the stop mode.
- (3) The lead-in resets the count at the arm-rest and returns lead-in to the set position of the record disk. With the automatic record disk type selection, the last record disk selection input is checked at the armrest and lead-in takes place.
- (4) Repeat ON/OFF is effective during the auto return operation.
- (5) With the repeat OFF during the auto start operation, repeat is set to OFF but the operation is left as it is and lead-in takes place.

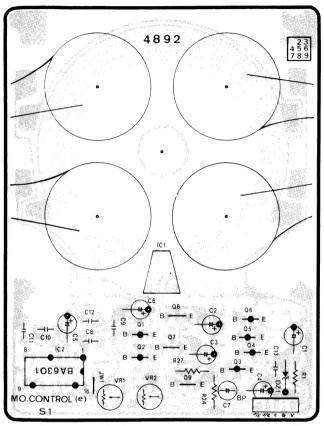
2-5. Other items

- Chattering prevention time: 20ms
 - Applicable input: 1~7
- Operation indication (13)
- (1) Set to H/L at 2.5Hz (Duty 50%) under the following conditions.
 - From the START/STOP key-in until the muting OFF in the auto start mode
 - From the muting ON until the arm is reset \(\bullet \) in the auto return mode
 - While the tonearm is being moved by the manual IN/OUT key operation
 - For 2.5s from the UP/DOWN key-in during the UP operation and until the muting OFF during the DOWN operation
- (2) Set to H/L at 9Hz (Duty 50%) under the following conditions.
 - For 2.5s from the judgement time until the arm is reset __, when 'no record disk' is input during the auto start operation with automatic record disk selection.

3. PARTS LOCATION & PARTS LIST

3-1. F-4892 DD Motor Control Board

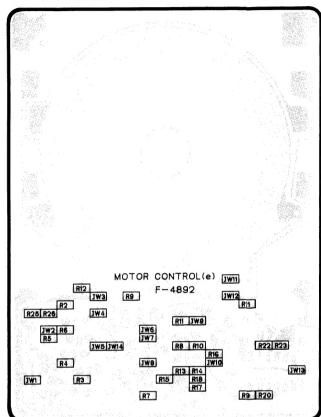
Component Side



Parts List

rarts List				_
Parts No.		Stock No.	Description	
• Transistor				
eQ1		46367001	2SA1115	
	or	46367201	2SA1048	
	or	46392001	2SA1175	
	or	48058601	2SA933S	
eQ2		46367001	2SA1115	
	or	46367201	2SA1048	
	or	46392001	2SA1175	
	or	48058601	2SA933S	
eQ3		46367001	2SA1115	
	or	46367201	2SA1048	
	or	46392001	2SA1175	
	or	48058601	2SA933S	
eQ4		46367001	2SA1115	
	or	46367201	2SA1048	
	or	46392001	2SA1175	
	or	48058601	2SA933S	
eQ5		46367001	2SA1115	
	or		2SA1048	
	or	46392001	2SA1175	
	or	48058601	2SA933S	
eQ6		46367001	2SA1115	
	or	46367201	2SA1048	
	or	46392001	2SA1175	
	or	48058601	2SA933S	
eQ7		46359801	2SC2001	
		46614101	2SC3243	
	or	48000901	2SC2060	
eQ8		46359801	2SC2001	
		46614101	2SC3243	
	or	48000901	2SC2060	
eQ9		03083901	2SD313AL	
	or	46546701	2SD880	

Pattern Side (Chip Parts)



Parts No.	Stock No.	Description
• IC		
elC1	46354301	HW-301C-Q
0101	or 46354302	HW-301C-R
elC2	46354400	BA6301
Zener Diode		
eDZ1	46103700	05Z12-Y
eJW1~13	46741100	Cross Conductor (Chip)
∆ eR1	46229900	560 Ω 1/2W N.I.R
eR2	46747400	820 Ω 1/8W ChipR.
eR3	46749200	4.7 KΩ 1/8W Chic R.
eR4	46749200	4.7 KΩ 1/8W Chic R.
eR5	46749200	4.7 KΩ 1/8W Chir R.
eR6	46749200	4.7 KΩ 1/8W Chir R.
eR7	46750000	10 KΩ 1/8W ChipR
eR8	46747600	1 KΩ 1/8W Chip R
eR9	46747600	1 KΩ 1/8W Chip R
eR10	46747600	1 KΩ 1/8W Chip R
eR11	46747600	1 KΩ 1/8W Chip R
eR12	46747300	750 Ω 1/8W Chip R .
eR13	46749100	4.3 KΩ 1/8W Chip 🖪.
eR14	46751500	43 KΩ 1/8W ChipR .
eR15	46747000	560 Ω 1/8W Chip₹.
eR16	46752600	120 KΩ 1/8W Chi _i R.
eR17	46753400	270 KΩ 1/8W Chi _k R.
eR18	46753300	240 KΩ 1/8W Chi _i R.
eR19	46750300	13 K Ω 1/8W Chip₹ .
eR20	46747900	1.3 KΩ 1/8W Chip P.
eR21	46745200	100 Ω 1/8W Chip₹ .
eR22	46753600	330 K Ω 1/8W Chi _i R.
eR23	46751600	47 K Ω 1/8W Chip₹ .

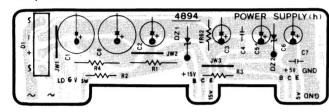
Parts List (F-4892)

Parts No.	Stock No.	Description	
⚠ eR24	46227000	2.2 Ω 1/2W N.I.R.	
eR25	46745200	100 Ω 1/8W Chip R.	
eR26	46745200	100 Ω 1/8W Chip R.	
⚠ eR27	46230000	680 Ω 1/2W N.I.R.	
eC1	46929700	33 μF 25V E.C.	
eC2	46929600	22 μF 25V E.C.	
eC3	46929600	22 μF 25V E.C.	
eC4	46928700	22 μF 16V E.C.	

Parts No.	Stock No.	Description
eC5	46929200	4.7 μF 25V E.C.
eC6	46930800	0.22 μF 50V E.C.
eC7	48165000	0.1 μF 50V E.B.
eC8	46284100	0.1 μF 50V F.C.
eC9	46282900	0.01 μF 50V F.C.
eVR1	46634900	100 KΩ S.V.R., 33rpm Adj.
eVR2	46635300	470 KΩ S.V.R., 45rpm Adj.

3-2. F-4894 Power Supply Board

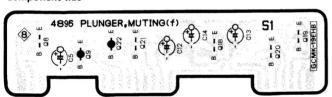
Component Side



Stock No.	Description	
03117000	RB152-LFF	
46114600	05Z15-Z	
r 46114700	05Z16-X	
46111400	05Z5.6-X	
r 46111500	05Z5.6-Y	
46624900	330 Ω 2W N.I.R.	
00130900	100 Ω 1/2W N.I.R	
00133100	2.2 KΩ 1/2W N.I.R.	
00135800	4.7 Ω 1/2W N.I.R.	
	03117000 46114600 46114700 46111400 46111500 46624900 00130900 00133100	03117000 RB152-LFF 46114600 05Z15-Z or 46114700 05Z16-X 46111400 05Z5.6-X or 46111500 05Z5.6-Y 46624900 330 Ω 2W N.I.R. 00130900 100 Ω 1/2W N.I.R 00133100 2.2 KΩ 1/2W N.I.R.

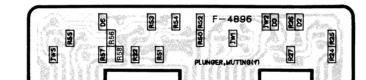
3-3. F-4896 Lifter Plunger & Muting Drive Board (Stock No. 00861301) Pattern Side (Chip Parts)

Component Side



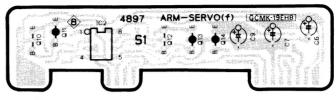
Darts	List	

Parts No.		Stock No.	Description	
 Transistor 				
fQ8		46367101	2SC2603	
fQ9		46359701	2SA952	
	or	46614001	2SA1283	
	or	48000801	2SA934	
fQ18		46367101	2SC2603	
	or	46367301	2SC2458	
	or	48058801	2SC1740S	
fQ19		46540801	2SC2878	
	or	46604301	2SC3327	
	or	48055901	2SD1468S	
fQ20		46540801	2SC2878	
	or	46604301	2SC3327	
	or	48055901	2SD1468S	
fQ21		48171600	DTC114YS	
fQ22		48183400	DTA114YS	



Stock No.	Description
46852000	RLS-73
46852000	RLS-73
46852000	RLS-73
46749200	4.7 KΩ 1/8W Chip R.
46748800	3.3 KΩ 1/8W Chip R.
46751600	47 KΩ 1/8W Chip R.
46745200	100 Ω 1/8W Chip R.
46249600	180 Ω 1W N.I.R.
46750000	10 KΩ 1/8W Chip R.
46748400	2.2 KΩ 1/8W Chip R.
46752400	100 KΩ 1/8W Chip R.
46749200	4.7 KΩ 1/8W Chip R.
46750000	10 KΩ 1/8W Chip R.
46749600	6.8 KΩ 1/8W Chip R.
46749600	6.8 KΩ 1/8W Chip R.
46742800	10 Ω 1/8W Chip R.
46742800	10 Ω 1/8W Chip R.
46741100	Cross Conductor (Chip)
	46852000 46852000 46852000 46749200 46748800 46751600 46745200 46750000 46748400 46752400 46749200 46749600 46749600 46742800 46742800

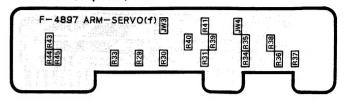
3-4. F-4897 Tonearm Servo Board (Stock No. 00861401)



Parts List

Parts No.		Stock No.	Description	
Transistor				
fQ10		46359801	2SC2001	
	or	46614101	2SC3243	
	or	48000901	2SC2060	
fQ11		46359701	2SA952	
	or	46614001	2SA1283	
	or	48000801	2SA934	
fQ12		46359801	2SC2001	
	or	46614101	2SC3243	
	or	48000901	2SC2060	
fQ13		46359701	2SA952	
	or		2SA1283	
	or	48000801	2SA934	
fQ14	01	46367001	2SA1115	
1011	or	46367201	2SA1048	
	-	48058601	2SA933S	
	Oi	40000001	20/10000	
• IC				
fIC2		46173100	NJM2904D	
1102	or	48163600	BA728	
	Oi	40100000	57.77.20	

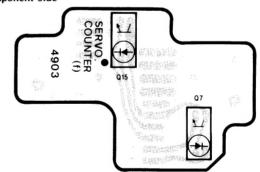
Pattern Side (Chip Parts)



Parts No.	Stock No.	Description
fJW3,4	46741100	Cross Conductor (Chip)
fR29	46750000	10 KΩ 1/8W Chip R.
fR30	46751400	39 K Ω 1/8W Chip R.
fR31	46750000	10 KΩ 1/8W Chip R.
fR33	46750000	10 KΩ 1/8W Chip R.
fR34	46751400	39 KΩ 1/8W Chip R.
fR35	46750000	10 KΩ 1/8W Chip R.
fR36	46750000	10 KΩ 1/8W Chip R.
fR37	46753200	220 KΩ 1/8W Chip R.
fR38	46745200	100 Ω 1/8W Chip R.
fR39	46745200	100 Ω 1/8W Chip R.
fR40	46753200	220 KΩ 1/8W Chip R.
fR41	46749400	5.6 KΩ 1/8W Chip R.
fR43	46750400	15 KΩ 1/8W Chip R.
fR44	46747600	1 KΩ 1/8W Chip R.
fR45	46746200	270 Ω 1/8W Chip R.
⚠ fR90	00112800	4.7 Ω 1/4W F.R.

3-5. F-4903 Pulse Counter & Arm Servo Sensor Board

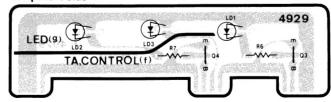
Component Side



Parts List		
Parts No.	Stock No.	Description
fQ7	46395800	Photo Interrupter GP-1S04
fO15	46938400	Photo Interrupter ON1128

3-6. F-4929 Tonearm Indicator Board

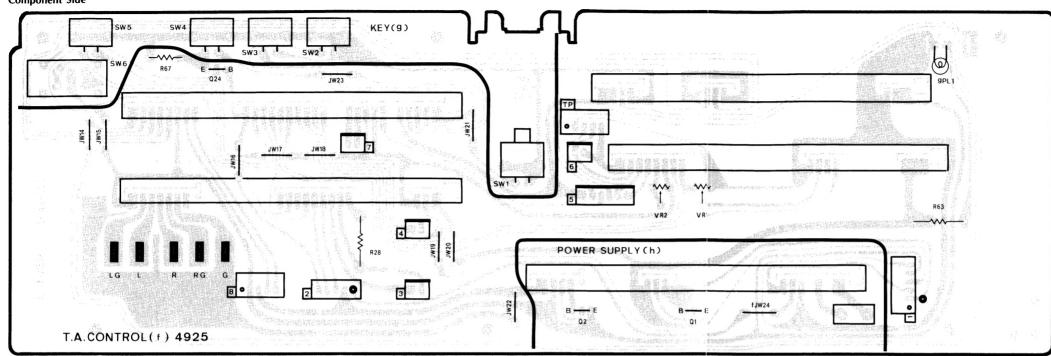
Component Side



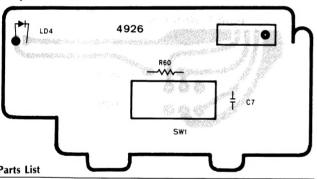
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i aits List				
Parts No.		Stock No.	Description	
Transistor				
fQ3		48171600	DTC114YS	
fQ4		48183400	DTA114YS	
gLD1		46095200	LED TLR123	
Ü	or	48126300	LED SEL2210S	
gLD2		46095200	LED TLR123	
Ü	or	48126300	LED SEL2210S	
gLD3		46095200	LED TLR123	
-	or	48126300	LED SEL2210S	

3-7. F-4925 Tonearm Control Board (Stock No. 00865201=P-L55/00901001=P-L45) Component Side

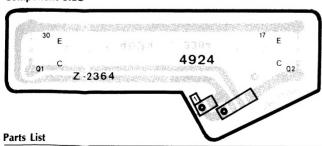


3-8. F-4926 Power Switch Board < P-L55 > Component Side



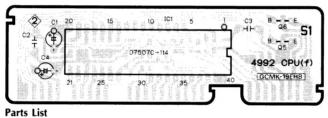
Parts List			
Parts No.	Stock No.	Description	
gLD4	46095200 or 48126300	LED TLR123 LED SEL2210S	
⚠ hSW1	48175900	Push SW., POWER	

3-9. F-4924 Photo Transistor Board Component Side



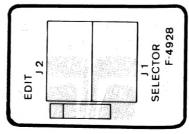
Stock No.	Description		
sistor			
46160000	TPS605		
46160000	TPS605		
	sistor 46160000	sistor 46160000 TPS605	

3-10. F-4992 Microcomputer Board (Stock No. 00901301=P-L45/00864701=P-L55) **Component Side**

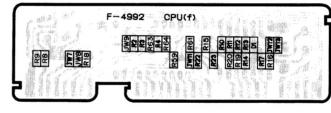


Parts No.	Stock No.	Description
 Transistor 		
fQ5	48171600	DTC114YS < P-L55 only >
fQ6	48171600	DTC114YS < P-L55 only>
• IC		
fIC1	48158400	μPD7507C-114
Diode		
fD1	46852000	RLS-73
fR2	46750000	10 KΩ 1/8W Chip R.
fR3	46751600	47 KΩ 1/8W Chip R.
fR4	46751600	47 KΩ 1/8W Chip R.
fR8	46746200	270 Ω 1/8W Chip R. <p-l55only></p-l55only>
fR9	46746200	270 Ω 1/8W Chip R. <p-l55only></p-l55only>
fR10	46750000	10 KΩ 1/8W Chip R.
fR11	46750000	10 KΩ 1/8W Chip R.

3-11. F-4928 Compu Selector Jack Board Component Side







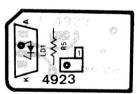
Parts No.	Stock No.	Description
fR12	46750000	10 KΩ 1/8W Chip R.
fR13	46750000	10 KΩ 1/8W Chip R.
fR14	46750000	10 KΩ 1/8W Chip R.
fR15	46750600	18 KΩ 1/8W Chip R.
fR16	46752200	82 KΩ 1/8W Chip R.
fR17	46750000	10 KΩ 1/8W Chip R.
fR18	46746000	220 Ω 1/8W Chip R.
fR19	46750000	10 KΩ 1/8W Chip R.
fR20	46750000	10 KΩ 1/8W Chip R.
fR22	46747600	1 KΩ 1/8W Chip R.
fR23	46750000	10 KΩ 1/8W Chip R.
fR59	46750000	10 KΩ 1/8W Chip R.
fR61	46750000	10 KΩ 1/8W Chip R.
fR63	46750000	10 KΩ 1/8W Chip R.
fR64	46750000	10 KΩ 1/8W Chip R.
fJW8,9, 11~13	46741100	Cross Conductor (Chip)

Parts List < F-4928>		
Parts No.	Stock No,	Description
	46547200	Mini Jack, COMPU-SELECTOR

Parts List

Parts No.	Stock No	. Description
• Transistor fQ24	4636710 or 4636730 or 4805880	1 2SC2458
fVR1 fVR2	4663430 4663450	- The state of the
fR28	0013940	0 180 Ω 1W N.I.R.
gSW1 gSW2 gSW3 gSW4 gSW5 gSW6	46395900 46395900 46395900 46395900 46133600	O Push SW., MANUAL IN O Push SW., MANUAL OUT O Push SW., UP/DOWN O Push SW., START/STOP
• Transistor hQ1 h hQ2 h	0308390 or 4654670 0308390 or 4654670	1 2SD880 1 2SD313AL
gPL1	48180000) 14V, Pilot Lamp

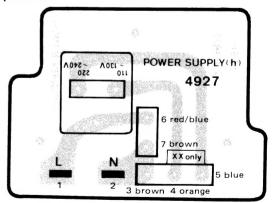
3-12. F-4923 Sensor Lamp Board Component Side



Parts List

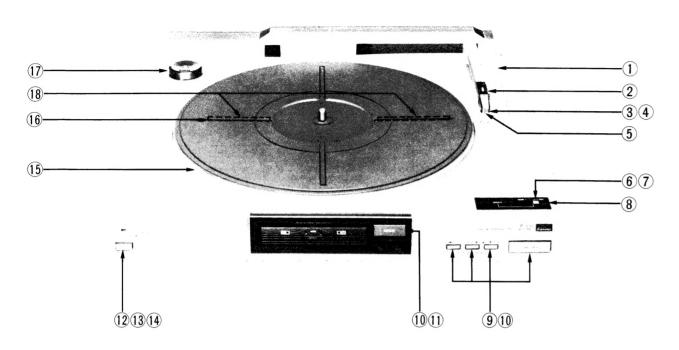
Parts No.	Stock No.	Description	
fLD1	46396000	LED GL-520	

3-13. F-4927 Voltage Selector Board Component Side



4. OTHER PARTS

4-1. Front View

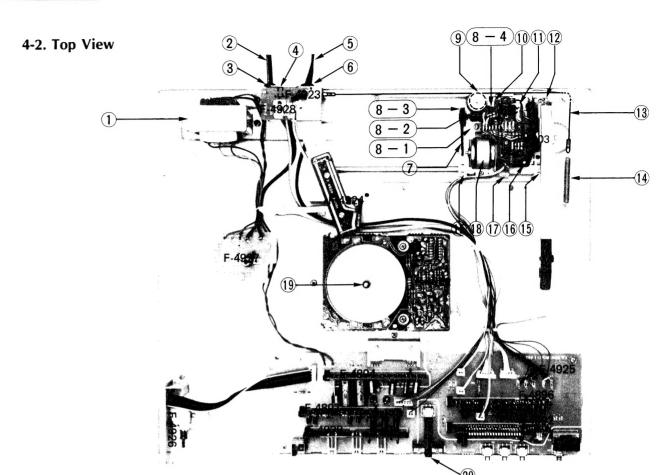


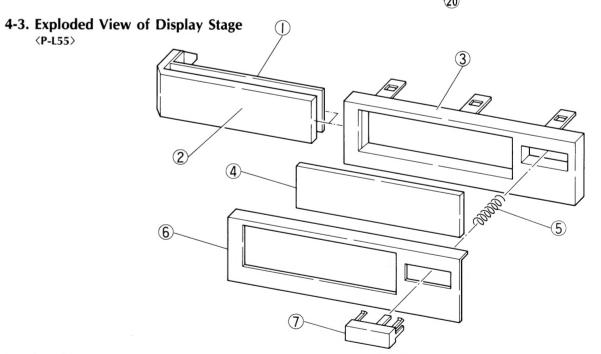
Parts List (Front View)

Parts No.	Stock No.	Description
1	47783200	Player Case Cover (Silver Model)
	47783300	Player Case Cover (Black Model)
2	13733100	Tonearm Ass'y < P-L45>
	13733000	Tonearm Ass'y < P-L55>
3	13283300	Cartridge, SV-P313
	13233500	Screw for Cartridge
4 5	13283400	Stylus, SN-P313
6	46133600	Slide SW., SPEED
7	47766700	Knob, SPEED
8	47782100	Speed Selector Plate
9	47767300	Control Button (Silver Model)
	47799300	Control Button (Black Model)
10	46395900	Push SW., START/STOP, LEFT, RIGHT, UP/DOWN,
	46395900	Push SW., REPEAT < P-L55 only
11	47766800	Knob, REPEAT SW., <p-l55< td=""></p-l55<>
12	47747000	Knob, Power SW., (Silver Model) <p-l55 only=""></p-l55>
	47747100	Knob, Power SW., (Black Model) < P-L55 only >
13	47766600	Power SW., Knob Guide < P-L55 only >
∆ 14	48175900	Push SW., POWER < P-L55 only >
15	13143810	Turntable
16	13146700	Turntable Sheet (XX, CSA, EU, BS,AS)
	13146800	Turntable Sheet (UL)
17	13012300	45 rpm Adaptor
18	13037900	Prism, disk size detector

Parts List (Top View)

Parts No.	Stock No.	Description
<u>A</u> 1	15020901	Power Transformer <xx></xx>
Δ Δ	15020902	Power Transformer < UL, CSA >
<u> </u>	15020905	Power Transformer < EU, BS, AS>
Δ 2	38004700	
Δ. 2	38004700	Power Supply Cord
<u>A</u>	38004300	Power Supply Cord <eu> Power Supply Cord <bs></bs></eu>
<u>A</u>	07204200	Power Supply Cord < AS>
<u> </u>	48187400	Power Supply Cord <as></as>
⚠ ⚠	46413200	Power Supply Cord <xx></xx>
3	39106000	Strain Relief < XX, UL>
3	39104900	Strain Relief < CSA, EU, BS, AS>
4	46547200	Compu Selector Terminal
5	48185600	PU Output Cord < XX, CSA, EU,
3	40103000	BS, AS>
	48185700	PU Output Cord
6	39104900	Strain Relief
7	13103810	Belt
8	13733800	Worm Gear (I) Ass'y
8-1		Bearing, Worm Gear
8-2		Worm Gear
8-3		Pulley (A)
8-4		Slit Plate
9	13215810	Drive Gear
10	47750200	Bush (B)
11	13280510	Spring, lead in adjustment
12	46926900	Micro SW., Arm Reset
13	47802300	Drive Wire
14	13220500	Spring, Driving
15	47750100	Bush (A)
16	48172600	Lifter Solenoid Ass'y
17	48097800	22μF 16V.E.B.
18	48170210	Tonearm Servo Motor
19	18100000	Disk Drive Motor Ass'y (with F-4892 Board)
20	47767400	Push Shaft, REPEAT < P-L55 only >





Parts List (P-L55)

Parts No.	Stock No.	Description	
1 2 3 4 5 6	47782700 47766400 47782900 47782400 47816800 47783000 47766800	Display Mask Plate Edge Light Plate Display Housing Smoked Plate Spring Dress Plate Push knob, REPEAT	

Parts List (P-L45)

arts No.	Stock No.	Description	
3	47782900	Display Housing	
6	47877200	Dress Plate	
	07737800	Indicator, red	

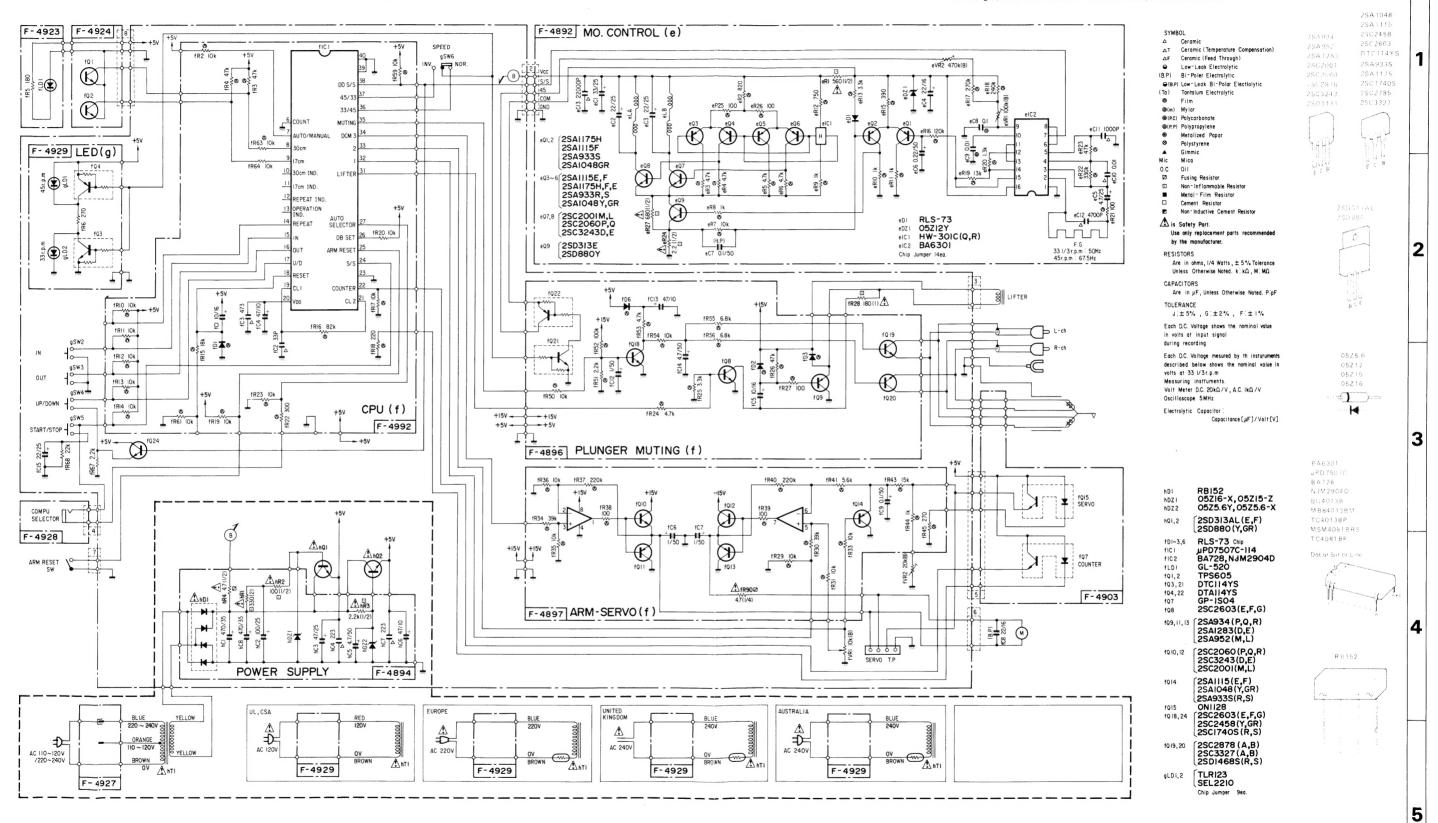
Α В C G H

5. SCHEMATIC BLOCK DIAGRAM 5-1. Model P-L45

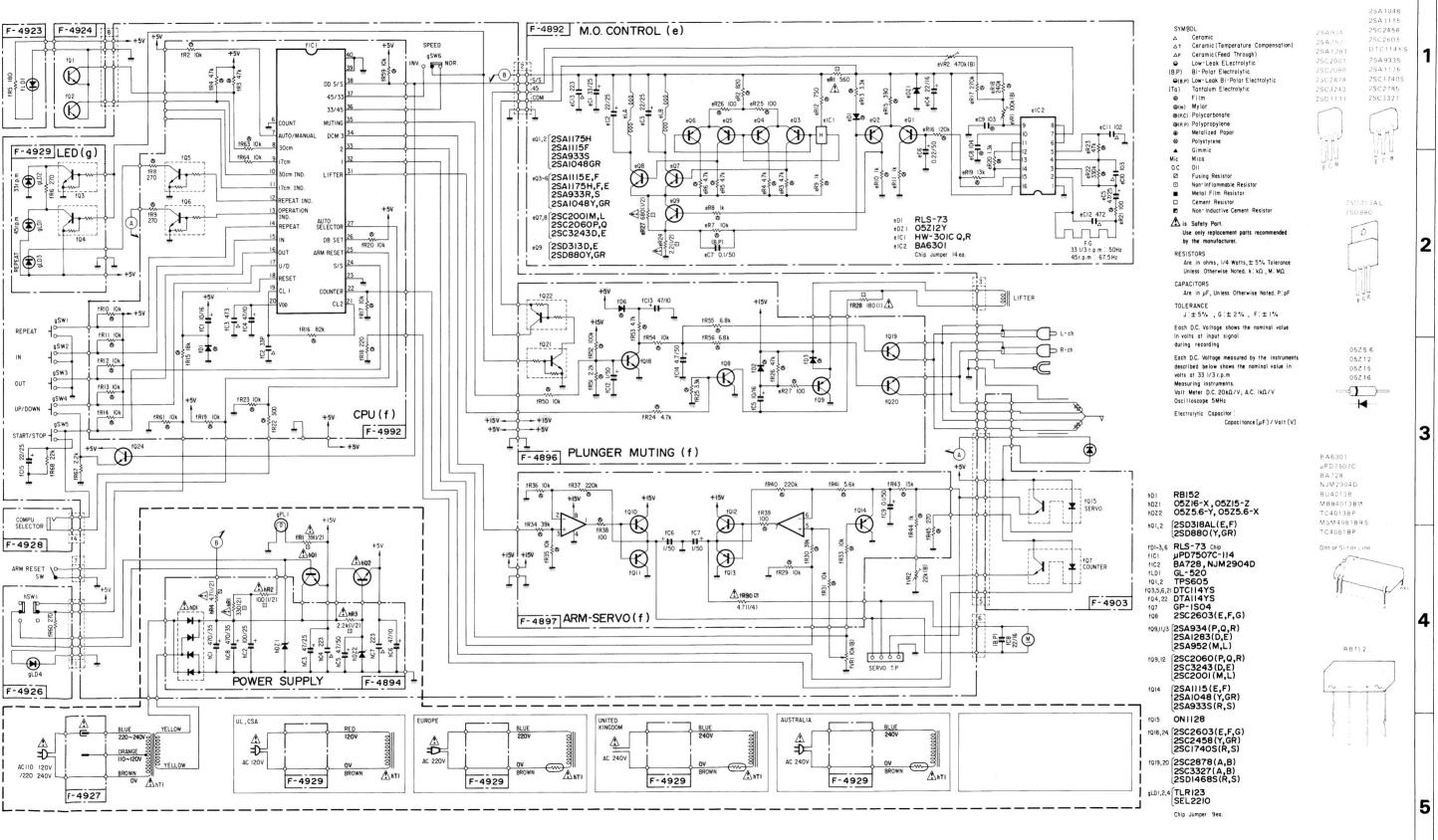
• Design and specifications subject to change without notice for improvement • La présention et les spécifications sont susceptibles d'être modifiées sans préavis par sui-

tes d'améliorations éventuelles.

• Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.



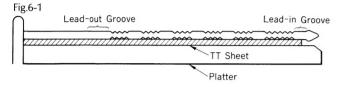
D В C E G Н Α Design and specifications subject to change without notice for improvement • La présention et les spécifications sont susceptibles d'être modifiées sans préavis par sui-5-2. Model P-L55 tes d'améliorations éventuelles. Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.



6. ADJUSTMENT

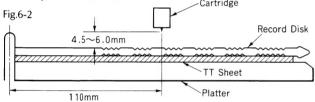
6-1. Lead-in operation adjustment

- 1) Press the START button with a 30cm record disk with a narrow lead-in groove to do the lead-in operation, and adjust the lead-in adjusting cam (See Fig. 6-3) so that the stylus tip may come down to the center of the lead-in groove.
- 2) Perform the lead-out operation and check that the stylus tip lifting position is at the lead-out groove.
- 3) Perform the lead-in operation with a 17cm record disk with a narrow lead-in groove and check that the stylus tip comes down is in the lead-in groove.



6-2. Tonearm height adjustment

- * Before adjustment, remove the player case cover.
- 1) Move the tonearm by manual operation so that the stylus tip is set to the position approx. 110mm from the center of the platter.
- 2) Adjust the tonearm height adjusting screw (Refer to the Top View on page 8) so that the distance between the record disk and the stylus tip is 4.5 ~ 6.0mm.



6-3. Speed adjustment (Refer to Fig. 6-3.)

- 1) Set the speed to 33 rpm and adjust the eVR1 on the DD motor control board using a small screwdriver so that the 33 rpm strobo pattern is seen to stop.
- 2) Set the speed to 45 rpm and adjust the eVR2 on the DD motor control board using a small screwdriver so that the 45 rpm strobo pattern is seen to stop.

6-4. Arm servo adjustment

- * Before adjustment, remove the cabinet.
- 1) Connect a DC voltmeter between point (A) and GND (Refer to Fig.
- 2) Move the tonearm by manual operation and stop the stylus tip at a position approx. 110 mm from the center of the platter.
- 3) Move the tonearm rightward by hand untill its stop position, and adjust fVR2 (Fig. 6-5) so that the reading of the DC voltmeter is $3.0 \pm 0.2 \text{V}$.
- 4) Turn fVR1 (Fig. 6-5) fully counterclockwise.
- 5) Remove the connector leads (B) from the connector (Refer to Fig. 6-5).
- 6) Place a spacer (approx. 4 mm in height) under the arm lifter. (Fig. 6-4)
- 7) Press the START/STOP key to rotate the platter.
- 8) Press the UP/DOWN key to lower the tonearm and then gradually turn fVR1 clockwise and stop turning it when the tonearm starts moving inward.
- 9) Actually play a 30 cm record disk and check that the stylus does not move when the UP/DOWN key is pressed at the position approx. 110 mm from the center of the platter to move the arm lifter up and down several times. Turn fVR1 a little clockwise when the stylus moves outward while the lifter is lifting.

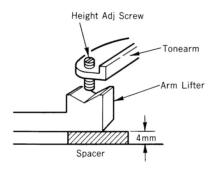
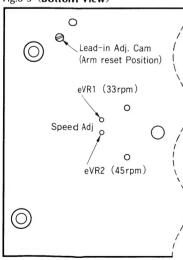
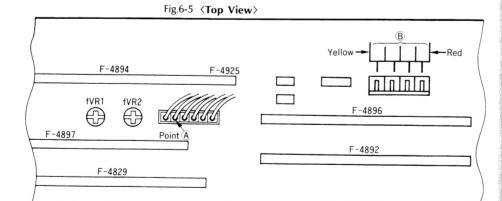
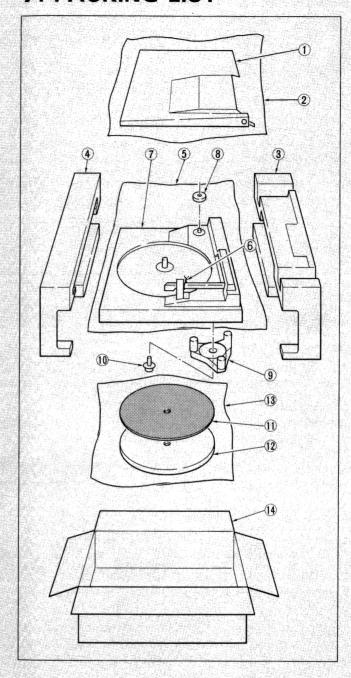


Fig.6-3 (Bottom View)





7. PACKING LIST



ALCOHOL: NO STATE OF STREET		
1	47767500	Dust Cover Ass'y < P-L45>
	47877700	Dust Cover Ass'y < P-L55>
1-1	48179600	Hinge Cap (Silver Model)
	13187400	Hinge Cap (Black Model)
1-2	48179700	Side Hinge (L)
	48179800	Side Hinge (R)
2		Polyethylene Bag < P-L45>
3	47817100	Inner Packing, rear
4	47816900	Inner Packing, front
5	91122710	Polyethylene Bag
6		Binder
7		Turntable Unit
8	13012300	45 rpm Adaptor
9	47800100	Protector
10	00449700	Screw, M4 x 12 Pan Head
		SEMS
11	13146700	Turntable Sheet
		<xx,csa,eu,bs,as></xx,csa,eu,bs,as>
	13146800	Turntable Sheet
12	13143810	Turntable Platter
13		Polyethylene Bag

Description

Carton Case (Silver Model with

Carton Case (Black Model

Carton Case (Silver Model without Dust Cover)

Carton Case (Black Model without Dust Cover)

Carton Case (Black Model

Carton Case (Silver Model

Carton Case (Black Model

Carton Case (Silver Model with

Dust Cover)

Dust Cover)

with Dust Cover)

without Dust Cover)

without Dust Cover)

with Dust Cover)

Stock No.

Parts List

Parts No.

14 < P-L45>

<P-L55>

Note: There are two types of units in P-L45/L55.

47878500

47878600

47878700

47878800

47792100

47792200

47792300

47792400

1) The unit with a Dust Cover Ass'y.

2) The unit without a Dust Cover Ass'y. (M mark is indicated on Carton Case)

8. ACCESSORY LIST

Parts No.	Stock No.	Description
	46267300	2 pin Mini Plug Cord
	13012300	45 rpm Adaptor
	46967600	Operating Instruction (P-L45/L55)



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